

What's TAISET OG-C?

INCI: Polyglyceryl-20 Octadecabehenate/Hydroxystearate

Taiset OG-C is a novel breakthrough aesthetic modifier designed to deliver rheology properties and benefits while covering range of oils/waxes. It gives various textures from balm-like hardness to slightly cushioning oil to bouncy textured cream, even enabling very subtle and delicate sensorial perception. Providing a velvety melting texture, enchanting spreadability, smoother final touch, yet not causing stickiness on skin. Allowing less color change and more stability. Patent pending.

Benefits

- ✓ Thixotrophic thickener with faster & higher viscosity recovery, which can broaden the range of creation and achieve an unprecedented product stability
- ✓ Create desired effects in look and in feel targeting all-kind of oil-based applications, even shaping very subtle and delicate texture like bouncy, velvety, melting, mellow and beautifully gliding touch
- ✓ Incomparable thickening efficacy with lowered dosage
- ✓ Easy-to-handle including lower melting point
- ✓ Can be fully compatible with hydrocarbons, ester oils, triglycerides, silicone oils, vegetable oils and UV filters by co-formulating auxiliary ingredients having hydroxyl groups (oils, surfactants, polyols etc.)
- ✓ Subtly translucent and glossy visual effects to improve the evaluation of final products
- ✓ Superb stability enhancer covering not only normal emulsions but anhydrous systems with hydrophilic substances

How to use

Recommended dosage: 0.5-5%

Add TAISET OG-C into oil phase and heat up to 75-80°C until dissolved well.



Recommendable applications

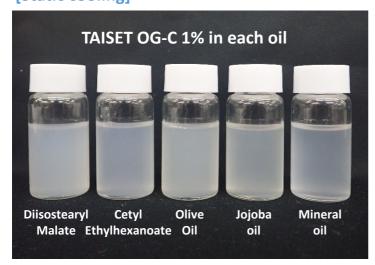
- Oil-gel and/or Balm type formulations
- Thickening, Stabilizing and/or texture modifier for O/W, W/O emulsion (e.g. Sunscreens, Liquid foundations)
- Thickening, stabilizing dispersion and/or texture modifier for color cosmetics (e.g. Lip gloss, Lipsticks, Lip creams)
- Thickening, stabilizing and/or texture modifier for hair styling formulation.



Performance by single use of TAISET OG-C

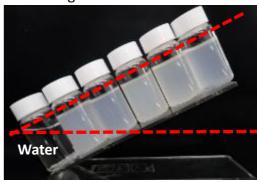
Thickening effect on various oils

[Static cooling]



Procedure:

Dissolve at approx. 85°C, Cool down to room temperature without agitation.



TAISET OG-C enables to create a gel with various oils.

Thickening property and viscosity recovery

Thickening property and viscosity recovery were evaluated with various oils while changing dosage of TAISET OG-C and cooling conditions.

Evaluate each appearance the next day of preparation ++: No fluidity +: Viscous but loose gel -: Fluidity close to water (separation)

[Static cooling]

Procedure: Dissolve oil and OG-C evenly at 85°C, cool down to ambient without agitation

| OG-C Dosage | Diisostearyl Malate | Cetyl Ethylhexanote | Olive oil | Jojoba oil | Mineral oil |
|----------------|------------------------|------------------------|-----------|------------|-------------|
| 2% | ++ | ++ | ++ | ++ | ++ |
| 5% | ++ | ++ | ++ | ++ | ++ |

Under shear

[Cooling under agitation]

Procedure: Dissolve oil and OG-C evenly at 85°C, cool down to ambient under agitation

| OG-C Dosage | Diisostearyl Malate | Cetyl Ethylhexanote | Olive oil | Jojoba oil | Mineral oil |
|----------------|------------------------|------------------------|-----------|------------|-------------|
| 2% | ++ | - | ++ | + | - |
| 5% | ++ | + | ++ | ++ | + |

Oils showing low thickening and viscosity recovery

| OG-C Dosage | Cetyl Ethylhexanoate | Isononyl Isononanoate | Mineral oil |
|----------------|-------------------------|--------------------------|-------------|
| 2% | - | - | - |
| 5% | + | - | + |

TAISET OG-C is remarkably versatile, but the compatibility with each oil should be reviewed.

Performance by the combined use of TAISET OG-C

The combined use of TAISET OG-C, and auxiliary ingredients having hydroxyl group (e.g. oils, surfactants, polyols etc.) enables to achieve far enhanced thickening/gelling effects with viscosity recovery against a range of oils.

Thickening property and viscosity recovery were evaluated with various oils* while using auxiliary (SUNOIL DDI: Polyglycereyl-10 Decaisostearate) with TAISET OG-C in combination.

Composition

| TAISET OG-C | 2% |
|------------------------|--------|
| Oil (see Table 1) | 93-98% |
| Auxiliary (SUNOIL DDI) | 0-5% |

Procedure:

Dissolve at approx. 85°C,

Cool down to room temperature under agitation.

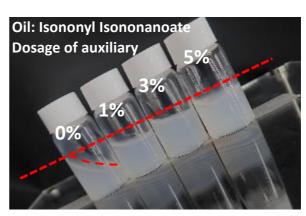


Table 1

| Dosage of | Cetyl | Isononyl | Mineral oil |
|-----------|----------------|--------------|---------------|
| auxiliary | Ethylhexanoate | Isononanoate | Willieral Oil |
| 0% | - | - | - |
| 1% | + | ++ | ++ |
| 3% | + | ++ | ++ |
| 5% | ++ | ++ | ++ |

Evaluate each appearance the next day of preparation

- ++: No fluidity
- +: Viscous but loose gel
- -: Fluidity close to water (separation)

Other auxiliaries are also confirmed to show excellent thickening/gelling property while having viscosity recovery as shown in Table 2.

Composition

| TAISET OG-C | 2% |
|-------------------------|-----|
| Oil (see Table 1) | 93% |
| Auxiliary (see Table 2) | 5% |

Procedure:

Dissolve at approx. 85°C,

Cool down to room temperature under agitation.



Table 2

| Туре | INCI | Taiyo's product | Result |
|------------|---------------------------------|------------------|--------|
| Ester oil | Polyglyceryl-10 Decaisostearate | SUNOIL DDI | ++ |
| Ester oil | Diisostearyl Malate | | ++ |
| Surfactant | Polyglyceryl-10 Pentaoleate | SUNSOFT Q-175S-C | ++ |
| Surfactant | Polyglyceryl-2 Sesquioleate | SUNSOFT Q-17B-C | ++ |
| Surfactant | Glyceryl Oleate | SUNSOFT O-30V-C | + |
| Surfactant | Glyceryl Caprate | | ++ |
| Polyol | Glycerin | | + |
| Polyol | Butylene Glycol | | + |

The most optimal auxiliary can be determined by your base oils.

^{*}Oils not showing effective thickening performance with TAISET OG-C alone

Performance comparison

◆ Application example: Thickening on cleansing oil

| Composition | |
|------------------|-------|
| SUNSOFT Q-192Y-C | 12.0% |
| SUNSOFT Q-102H-C | 8.0% |
| Mineral oil | 79.5% |
| TAISET OG-C | 0.5% |

Procedure:

[A] Mix all and Dissolve at 85°C Melting point of TAISET OG-C: 67°C

- [B] Cool down to 40°C under agitation (40rpm)
- [C] Leave it to cool to room temperature

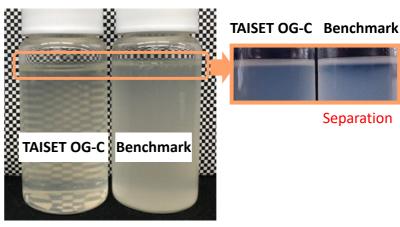
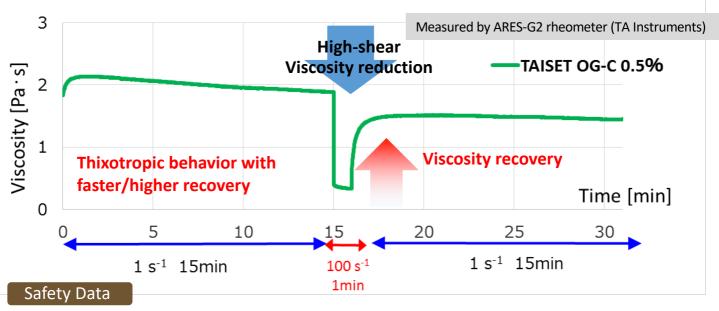


Fig. 1 Appearance of cleansing oil

| Clarity | Viscosity | Recovery of | Formulation stability |
|-----------|--|-----------------|---|
| 0.5% | 0.5%, stored at 25°C | viscosity | 9 months at room temp. |
| See Fig.1 | Higher thickening efficacy at a lowered dosage TAISET OG-C: 1780mPa·s Benchmark: 620mPa·s | Faster & higher | TAISET OG-C: Stable (no oil separation) Benchmark: Separation |



| Study | Test method | Result | |
|--------------------|------------------------|---|--|
| Skin Sensitization | HRIPT | 10% (in Vaseline): Non sensitization (n=31) | |
| | 24-hour Patch Test | 10% (in Vaseline): Skin irritation index 0.0 (n=20) | |
| Skin Irritation | LabCyteEPI-MODEL24 | 10% (in mineral oil): Non-irritating | |
| | OECD TG439 | | |
| Eye Irritation | ВСОР | 10% (in mineral oil): Not requiring classification | |
| Eye ii ii dalioii | OECD TG437 | IVIS; 0.6 ± 0.1 | |
| Mutagonicity | Salmonella | 100% test substance | |
| Mutagenicity | Typhimurium, Ames test | Negative | |



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